



67X1 Vinyl Ester Clear Hi Gloss

Clear

GEL TIME: 16-20 min @ 77°
VISCOSITY: 1200 cps
COVERAGE (16 MILS): 100 sf/gal
THIX INDEX: 5.22
WEIGHT PER GAL: 8.7 lbs

FLASH POINT: 98° F
VOCs: 1.60 lbs/gal
MONOMER CONTENT: 20%
SHELF LIFE: 3 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Corrosion Application
- ✓ High HDT Tooling Environment
- ✓ Swimming Pool Resurfacing
- ✓ Closed Mold Tooling
- ✓ Architectural Wood

product features

- ✓ Corrosion Resistant
- ✓ High Heat Distortion
- ✓ Rapid Cure / High Gloss Finish
- ✓ Low VOC Product
- ✓ Great UV Resistance

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



info@Cyracpc.com



www.Cyracpc.com



909.923.2226



909.259.5000